

3. IMPREGNATING RESINS VUDAC/ Polyesterimide in diacrylate/ 1K-NAH 99/800/2Z



CABLES



IMPREGNANTS



WIRES



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Application:

Trickle resin is suitable for trickling impregnation of high mechanical stressed windings of electrical rotating machines for starters alternators and tools.

Characteristics:

Impregnating trickle resin 1K-NAH 99/8002Z features with short curing time at 140 °C. It is two component unsaturated polyesterimide resin in diacrylate which is mixed before processing with initiator TBP in mix ratio 100:1. Only a small amount of volatile substances avoid during curing (cca 1,5 to 2%) . It is resistant to vapor solvents, oils and refrigerator liquids.

Processing data and properties of liquid resin:

Density (DIN 53 217)	20 °C	[kg/m ³]	1050-1150
Viscosity	25 °C	[mPa.s]	700-1000
Shelf- life	5- 23 °C	[months]	min. 6
Flash point (Cleveland)		[°C]	>112
Gel-time ¹	100 °C	[min/s]	4-4/30
Gel-time ¹	130 °C	[min/s.]	1/45-2
Maximum temperature ^{2,3}	100 °C	[°C]	200-220
Vapors pressure	50 °C	mbar	0,014
Curing time ⁴	130 °C 140 °C	[min]	15-30 10-15
Effect of resin on enamelled wires ⁵			OK



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Properties after cure:

Curing of test specimen		130 °C	[h] 2
Ability to cure in considerable thickness ^{2,6}		[degree ¹⁰]	S 1 U 1 I 1.1
Electric strength ^{2,7}	23 °C 155 °C after 96 h in 92% humidity at 23 °C	[kV/mm]	80-100 60-80 40-60
Volume resistivity ²	23 °C 155 °C after immersion in water for 96 h at 23 °C	[Ω.m]	10 ¹⁴ 10 ⁹ 10 ¹³
Twisted coil test ⁸	23 °C 180 °C	[N]	250-350 100-120
Thermal endurance ⁹		[°C]	183

1. DIN 16 945 Method A
2. DIN 46 448 Blatt 1
3. Fe-Ko after ASTM D 2471-71
4. from reached temperature 130°C in winding
5. STN 67 31 50 part. 11, met. B after 60 min at 60 °C

6. 1 h at 100 °C + 2 h at 130 °C
7. Test specimens A2, cylindrical electrode ø6 mm
8. IEC 61033 met. A,
9. IEC 60216-1,-2
10. : S – smooth

The underside : U - non tacky

The interior: I – hard , free of bubbles

Packing a storage:

Impregnating resin is delivered in drums. It have to be stored in tightly closed drums at temperature from +5 °C to +25 °C.

In terms of traffic regulations impregnating resins are not classified as hazardous product.

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