7. HEAT SHRINKABLE TUBING PRODUCTS



Heat shrinkable low voltage breakouts



Application

Heat shrinkable low voltage breakouts type HCZ4 provide strong and permanent seal to the crutch of 4-core AYKY, or CYKY cables up to 0,6/1 kV.

Marking

HCZ 4 - 4/35 a breakout for XLPE, PVC cables from 4x4 mm² to 4x35 mm² a breakout for XLPE, PVC cables from 4x35 mm² to 3x150+70 mm² HCZ 4 - 185/240 a breakout for XLPE, PVC cables from 3x185+95 mm² to 3x240+120 mm²

Specifications

Breakouts are manufactured from high quality cross linked polyolefin material that offer an exceptional insulation and long-term service reliability. They are internally coated with hot melt adhesive and when installed provide 100% protection from ingress of water, moisture and air.

Material properties are listed in the Tab. 1 and dimensions of breakouts as supplied and after free recovery are displayed in the Tab. 2 and Fig. 1 and 2.

Fig. 1 Expanded as supplied

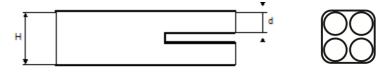
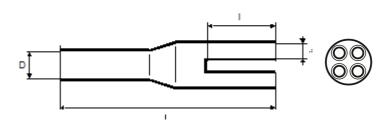


Fig. 2 After free recovery





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Tab. 1 Material features (cross-linked PE)

Tensile strength	[MPa]	min. 13
Elongation at break	[%]	min. 350
Shrink temperature	[.c]	150 - 200
Operating temperature - long-term - short-term	[.C]	100 150
Volume resistivity	[Ω.m]	10 ¹³
Dielectric strength	[kV/mm]	12

Tab. 2 Dimensions of breakouts according to Fig. 1 and 2

Breakout	Expanded o	ıs supplied	After free recovery			
	H [mm]	d [mm]	D [mm]	d [mm]	L ± 10 % [mm]	l ± 10 % [mm]
HCZ 4 - 4/35	35	15	12	3	95	24
HCZ 4 - 35/150	60	30	23	7	202	38
HCZ 4 - 185/240	90	45	35	13	205	38

Installation principles

Clean cable surface and roughen it with abrasive paper at its ends gently. Then pre-heat shortly by sharp flame in order not to damage insulation and put on a breakout. A soft flame torch or hot air gun may be used to shrink the breakout, whereas processing from crutch to edge parts. On application of heat the adhesive melts and the part shrinks forming a perfect seal.



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